



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5 : A61N 1/30	A1	(11) International Publication Number: WO 91/15258 (43) International Publication Date: 17 October 1991 (17.10.91)
---	----	--

(21) International Application Number: **PCT/US91/01941**

(22) International Filing Date: 22 March 1991 (22.03.91)

(30) Priority data:
502,176 30 March 1990 (30.03.90) US
671,306 21 March 1991 (21.03.91) US

(71) Applicant: MEDTRONIC, INC. [US/US]; 7000 Central Avenue N.E., Minneapolis, MN 55432 (US).

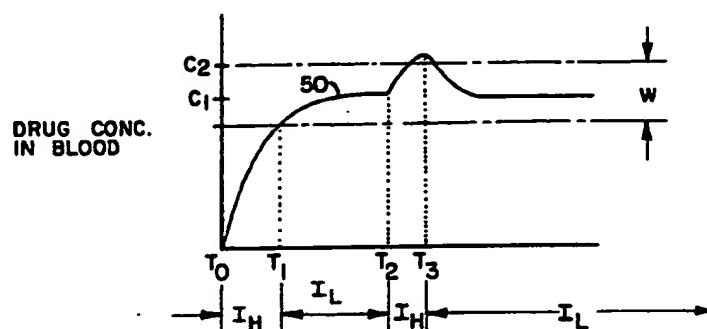
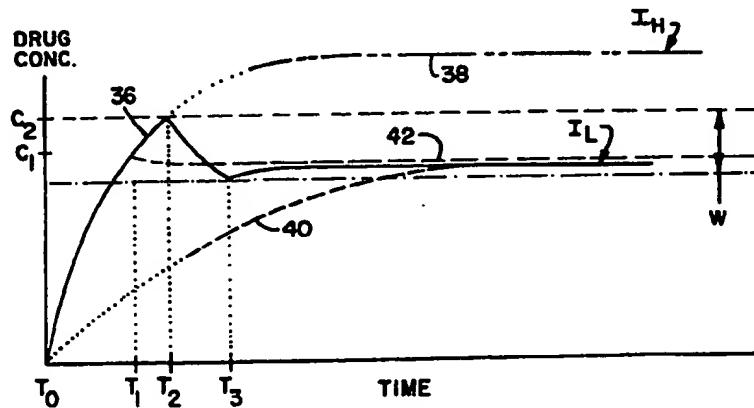
(72) Inventors: SORENSEN, Paul, D. ; 13169 Terrace Road N.E., Blaine, MN 55434 (US). BRADZINSKI, John, D. ; 11103 Foley Blvd., Coon Rapids, MN 55433 (US). LATTIN, Gary, A. ; 6927 145th Avenue, Forest Lake, MN 55025 (US). McNICHOLS, Larry, A. ; 11204 Arro-whead Street N.W., Coon Rapids, MN 55433 (US).

(74) Agent: HAMRE, Curtis, B.; Merchant, Gould, Smith, Edell, Welter & Schmidt, 3100 Norwest Center/90 South Seventh Street, Minneapolis, MN 55402 (US).

(81) Designated States: AT (European patent), AU, BE (European patent), CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FI, FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, KR, LU (European patent), NL (European patent), NO, SE (European patent).

Published*With international search report.**Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.***(54) Title: IONTOPHORETIC DRUG DELIVERY SYSTEM WITH TWO-STAGE DELIVERY PROFILE****(57) Abstract**

A two-stage iontophoretic drug delivery system provides that iontophoretic current is delivered at a first level (I_H) for a first predetermined interval (T_2) to rapidly introduce a therapeutic agent into the bloodstream and thereafter reduced to a second lower level (I_L) to maintain a desired steady-state therapeutic level of the agent. One embodiment provides that the initial interval is maintained sufficiently long to provide a peak dosage, thereafter which the current is shut off to allow concentration of the agent to subside in the bloodstream, whereupon a maintenance level of iontophoretic current is initiated. Another embodiment provides that the patient may selectively initiate a brief interval of increased iontophoretic current level to attain a brief interval of increased dosage.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	ES	Spain	MG	Madagascar
AU	Australia	FI	Finland	ML	Mali
BB	Barbados	FR	France	MN	Mongolia
BE	Belgium	GA	Gabon	MR	Mauritania
BF	Burkina Faso	GB	United Kingdom	MW	Malawi
BG	Bulgaria	GN	Guinea	NL	Netherlands
BJ	Benin	GR	Greece	NO	Norway
BR	Brazil	HU	Hungary	PL	Poland
CA	Canada	IT	Italy	RO	Romania
CF	Central African Republic	JP	Japan	SD	Sudan
CG	Congo	KP	Democratic People's Republic of Korea	SE	Sweden
CH	Switzerland	KR	Republic of Korea	SN	Senegal
CI	Côte d'Ivoire	LI	Liechtenstein	SU	Soviet Union
CM	Cameroon	LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxembourg	TC	Togo
DE	Germany	MC	Monaco	US	United States of America
DK	Denmark				

**IONTOPHORETIC DRUG DELIVERY SYSTEM WITH
TWO-STAGE DELIVERY PROFILE**

5

Technical Field of the Invention

The present invention pertains generally to the field of medicine, and more particularly to an iontophoretic device for introducing ionic substances into a body.

10

Background of the Invention

Iontophoresis is a method for introducing ionic substances into a body. The method utilizes direct electrical current to drive the ionized substances, such as drugs, through the intact skin or other body surface. This has proven to be very useful in numerous medical applications. U. S. Pat. Nos. 3,991,755 issued to Jack A. Vernon, et al and 4,141,359 issued to Stephen C. Jacobsen, et al disclose examples of iontophoretic devices and some applications of the devices. The iontophoretic process has been found to be useful in the administration of lidocaine hydrochloride, hydrocortisone derivatives, acetic acid, fluoride, penicillin, dexamethasone sodium phosphate and many other drugs.

25

In iontophoretic devices two electrodes are used. One electrode, called the active electrode, is the electrode at which the ionic substance is driven into the body. The other electrode, called the indifferent or ground electrode, serves to close the electrical circuit through the body. It will be appreciated by those skilled in the art that the active electrode must hold, contain or otherwise have available to it a source of the ionic substance. Thus, in the prior art the active electrode is generally relatively complex compared to the indifferent electrode.

Generally, prior iontophoretic drug delivery systems provide a single drug delivery rate. Such rate is obtained by applying a constant iontophoretic current designed to achieve a certain steady-state therapeutic

-2-

concentration of drug in the body. With the use of such systems, there is a certain delay between the time that the iontophoretic maintenance current is initiated and when the desired therapeutic level of concentration is reached. Such delay may be, for example, thirty minutes from the time the iontophoretic current is initiated. In many cases, however, it is desirable or necessary that the iontophoretic drug reach therapeutic levels relatively fast. For example, where iontophoresis is used to deliver a narcotic pain killer, the patient often cannot tolerate a delay of even fifteen minutes. If the iontophoretic drive current is initially set at a relatively high level in order to encourage the rapid migration of iontophoretic drug into the bloodstream, the system will ultimately reach a steady-state level higher than desired or therapeutically safe. As a result, there is a need for an iontophoretic delivery system wherein therapeutic levels of drug concentration in the blood can be rapidly obtained while at the same time achieving a desirable steady-state maintenance level of administration.

Summary of the Invention

The present invention provides method and apparatus for iontophoretic drug delivery wherein there is initially provided a high current level for a predetermined time to quickly drive the iontophoretic drug into the body to reach the therapeutic level, after which the current is automatically reduced to achieve a steady-state administration of the drug at a maintenance level. This scheme allows rapid input of drug to the bloodstream while minimizing overshoot above the maximum desirable level of the therapeutic dose window for the drug.

The present invention further provides method and apparatus for iontophoretic drug delivery wherein the

-3-

initial high current level is maintained for a predetermined time to provide that drug concentration in the bloodstream reaches a temporary peak value and thereafter subsides to a maintenance level. For this 5 purpose, the invention contemplates applying the initial current until a time T_1 , shutting off current delivery for a delay period until time T_2 , and then initiating a current level sufficient to maintain the drug at a maintenance concentration level.

10 The invention further contemplates, during operation in a maintenance mode, temporarily stepping up the applied current to provide a temporary increase in drug dosage. Apparatus for this purpose is provided and includes a user-activatable timer, which is used to 15 control the time during which the increased current is applied.

The invention further contemplates various apparatus for programming the current delivery characteristics of the iontophoretic devices according to 20 the present invention.

Brief Description of the Drawings

Figure 1 is a plot of the drug concentration vs. time for two different iontophoretic current levels;

25 Figure 2 is a drug concentration vs. time plot illustrating a two-stage delivery system according to present invention;

30 Figure 3 is a drug concentration vs. time plot illustrating yet another method of two-stage delivery according to present invention wherein there is provided a delay between the first and second stages of delivery;

35 Figure 4 is a drug concentration vs. time plot illustrating the method according to present invention wherein the iontophoretic current level is temporarily increased from a steady-state level;

-4-

Figures 5 and Figures 6 illustrate two alternative embodiments of the two-stage delivery apparatus according to present invention;

5 Figure 7 illustrates a programmable two-stage delivery system according to present invention;

Figure 8 is an illustration of a programming mechanism for programming the device of Figure 7 according to present invention;

10 Figure 9 is an alternate embodiment of a two-stage delivery system according to present invention; and

Figure 10 is a schematic illustration of a two-stage delivery system according to present invention wherein there is provided means for temporarily increasing the level of current and drug concentration or
15 a predetermined interval of a steady-stage level.

Detailed Description of the Invention

Referring now to Figure 1, there is shown a plot of drug concentration vs. time, wherein drug concentration is represented on the y axis and time is represented on the x axis. A first curve 10 in Figure 1 represents a plot of the level of drug concentration (in the body) vs. time, beginning from time 0, utilizing an iontophoretic current I_B of a certain magnitude. Curve 20 20 represents the drug concentration profile over time for an iontophoretic current I_A , of a lesser magnitude than I_B . As illustrated, utilizing current level I_B , the level of concentration in the bloodstream reaches a desired level C_{th} (the desired systemic therapeutic level of drug) 25 at a time substantially earlier than that achieved using the current I_A . As also indicated, the steady-state concentration level for current I_B is greater than that for current I_A . Thus, while current I_B will cause the iontophoretic drug to reach therapeutic levels in the 30 bloodstream faster than that of I_A , it also attains a higher steady-state concentration level. Figure 1 thus 35

-5-

demonstrates that when using a single current magnitude one can either achieve rapid introduction or a desired steady-state level, but not both.

Referring now to Figure 2, there is shown a drug concentration versus time plot illustrating a two-stage delivery system according to present invention. Preferably, the present invention provides that a first level of current I_H be used to drive the iontophoretic drug solution into the bloodstream at a rapid rate. Subsequently, in the second stage of delivery, the iontophoretic current is reduced to I_L , to attain the desired steady-state therapeutic level concentration within a therapeutic window W. As shown in Figure 2, the present invention contemplates a first stage of drug delivery utilizing a current level I_H until the time T_1 , at which point I_H is stepped down to level I_L . As shown in Figure 2, the result is a drug delivery profile 30 wherein the drug reaches a certain concentration C_1 by the time T_1 , and thereafter maintains substantially the same level of concentration in the bloodstream. For contrast, dotted line profile 32 represents the drug delivery profile attained where current level I_L is used alone from initialization.

Alternatively, as illustrated with respect to plot 36 in Figure 3, the present invention provides that the initial iontophoretic current level I_H may be maintained for a longer period of time, for example until the time T_2 , to achieve a higher initial concentration level C_2 in the bloodstream than is desireable for steady-state. This approach may be desirable, for instance, where an initial high dose of a painkiller is sought, with subsequent reduction to a lower maintenance level. At the time T_2 , the iontophoretic current is turned off until a time T_3 to allow the initial concentration to reduce to the lower maintenance level. At time T_3 , the current I_L is initiated to maintain the concentration

-6-

- level at the desired steady-state level C_1 within the therapeutic window W. For comparison sake, dashed line 38 represents the steady-state concentration level for current I_H ; dashed line 42 represents the drug
- 5 concentration profile attained if current I_L is applied beginning at the time T_1 (in a manner similar to that described above with reference to Figure 2); and dashed line 40 represents the concentration profile wherein I_L is used alone from initialization.

10 Figure 4 illustrates yet another alternative embodiment of the present invention. Concentration profile 50 is attained by applying a current I_H until a time T_1 , and then a current I_L to a time T_2 . From time T_2 to T_3 , the current is increased back to the level I_H , or
15 some other level higher than I_L , to achieve a temporary dosage increase up to a concentration level C_2 . The invention contemplates that the temporary increase in dosage be under user control, as would be desirable in the case of a patient receiving an iontophoretically
20 administered narcotic. The system would thus allow the patient to temporarily increase the narcotic dosage to alleviate pain in peak periods, after which the dosage would automatically return to a maintenance level.

Referring now to Figures 5 and 6, there are
25 shown two simplified circuits for the attainment of the two-stage delivery system according to the present invention. In Figure 5 a circuit 55 has a pair of batteries E_1 and E_2 . The tissue is represented in the schematic by resistive element 60. To attain the two-
30 stage delivery profile, a first battery E_2 can be provided which will deplete its energy supply at the time T_1 , with the battery E_1 continuing to produce energy for iontophoretic current for a longer period, for example, 24 hours. This circuit thus allows that the
35 iontophoretic current be supplied at a rate proportional to the voltage E_1 and E_2 until a time T_1 , and then at a

-7-

rate proportional to the voltage E_1 for the duration. In Figure 6, there is shown an alternative design of generally the same construction, with batteries E_1 and E_2 configured in parallel and with the inclusion of constant current devices in series therewith respectively. Again, battery E_2 would be designed to deplete itself after a time T_1 , with E_2 continuing to supply power for a longer interval.

Referring now to Figure 7 there is shown a programmable circuit for achieving the two-stage delivery system according to present invention. The device of Figure 7 includes a battery E_1 switched through a plurality of constant current diodes 70. Switches $S_1 - S_7$ switch battery E_1 through the respective constant current diodes of varying current settings associated therewith to the body tissue 60. Switches $S_8 - S_{11}$ switch E_1 through their associated constant current diodes and timed switch 72 to tissue 60. Switches $S_1 - S_7$ may be selectively closed or fused to provide the desired current I_L , as per example illustrated in Figure 2. For example, if I_L was to be equal to 200 microamps, switches S_3 and S_4 can be fused closed. The current level I_H is provided by selectively fusing or switching closed any one or a combination of switches $S_8 - S_{11}$. For instances, with I_L equal to 200 microamps the level I_H of 400 microamps would be provided by fusing switch S_8 shut. Thus, during the time that switch 72 is closed, from the time T_0 to T_1 as illustrated in Figure 2, a current level of 400 microamps would be provided to tissue 60. When timed switch 72 opens at time T_1 , the current level would be reduced to 200 microamps.

Referring now to Figure 8, there is shown a plan view of one possible mechanism 84 for programming switches S_1 through S_{11} . Mechanism 80 includes a plurality of holes, each associated with a particular switch. The switches may be fused or closed by punching

-8-

a stilette into the holes. For example, if it was desired to fuse switches S_1 and S_2 , the stilette would be punched into holes 1 and 2 on mechanism 80. Similarly, any combination of switches S_1 through S_{11} could be 5 attained by punching the corresponding holes of mechanism 80.

Alternatively, the switching of S_1 through S_{11} could be obtained through UV light programming or by pulsed electrical energy to make or break fusible 10 contacts. Photo-diodes or other photo-optic devices could also be used in place of switches S_1 through S_{11} and their corresponding diodes. Such devices could be programmed by applying selected wavelengths of light thereto so that various wavelengths of light would set 15 desired levels of current.

Referring now to Figure 9, there is shown yet another possible alternative embodiment of an iontophoretic current delivery device according to present invention. Device 90 includes battery E_1 , first 20 and second current sources 92 and 94 and a timer 96. In operation, current source 94 controls the current level I_L as discussed, for example, with respect to Figure 2. Current source 92 provides an incremental current source which, when added to I_L , provides the current level I_H . 25 In operation, timer 96 has a first input 97 which detects the flow of current through load 60 and in turn produces an output signal 99 to current source 92 for a predetermined interval of time, for example ten minutes. Output signal 99 activates current source 92 for the 30 predetermined interval in order to provide that the higher current level I_H be applied to load 60 during the interval, for example, ten minutes (i.e. to a time T_1). After the predetermined interval, timer 96 deactivates the signal on line 99, thereby removing current source 92 35 from the circuit, whereupon current level returns to the level I_L . Timer 96 can also be configured with a user

-9-

activatable switch input 98, whereby it can be activated selectively by the user, to time-out another predetermined interval and thereby increase the current level in load 60 to the level I_H during the interval.

- 5 This system thus provides the method of delivery explained with respect to Figure 4. When configured with a user- activatable switch 98, timer 96 includes a circuit for preventing activation of the timer via switch 98 for a predetermined interval following each activation
10 by the user. Accordingly, the user is permitted to increase the iontophoretic current level, and thereby the level of dose of iontophoretic drug in the patient's bloodstream, only once per a given period of time. For example, timer 96 may be programmed to respond to a user
15 activation only once every hour. In addition, timer 96 preferably includes a counter which will permit the user to activate a higher dose only a predetermined number of times over a given interval. For instance, it may be desirable to limit the number of increased doses within a
20 twelve-hour period to six.

Referring now to Figure 10, there is shown an iontophoretic delivery device which can attain the method of delivery explained above with respect to Figure 3. Device 100 has generally the same construction as that of device 90 illustrated in Figure 9, and like reference numbers identify like elements between the two drawings. In device 100, an additional timer 102 is provided to control current source 94. Timer 102 provides that current source 94 may be deactivated for a period of time following an initial interval of current delivery. For example, with reference to Figure 3, timer 96 may be programmed to activate current source 92 for a period of fifteen minutes following initiation of current delivery. With respect to Figure 3, this time interval would end at
35 the time T_2 . At the time T_2 , timer 102 would deactivate current source 94 for another predetermined interval, for

-10-

example ten minutes, such that both current sources 92 and 94 would be shut off during this ten minute interval. With respect to Figure 3, this ten minute interval would end at the time T_3 . After the ten minute interval,
5 current source 94 would be reactivated to deliver the lower level current I_L associated with the maintenance concentration.

It is contemplated that the various embodiments of the invention may be combined in various combinations
10 to provide, for example, an embodiment combining the effects of the system described with respect to Figure 3 and that described with respect to Figure 4, or a combination of the various devices described in the drawings.

15 Although the invention has been described with specific reference to iontophoretic drug delivery, it is generally applicable to any "electrotransport" system for transdermal delivery of therapeutic agents, whether charged or uncharged. As understood in the art, when the
20 therapeutic agent is charged, the process is referred to as iontophoresis. When the therapeutic agent delivered is uncharged, delivery may be accomplished by means known as electroosmosis. Electroosmosis is the transdermal flux of a liquid solvent (e.g., the liquid solvent
25 containing the uncharged drug or agent) which is induced by the presence of an electric field imposed across the skin by the active electrode. Therefore, the terms "iontophoresis" and "iontophoretic" used herein refer to either the delivery of charged drugs or agents, the
30 delivery of uncharged drugs or agents by the process of electroosmosis (also referred to as electrohydrokinesis, electro-convection or electrically-induced osmosis) or both.

The expressions "drug" and "therapeutic agent"
35 are used interchangeably herein and are intended to have their broadest interpretation as they include any

-11-

therapeutically active substance which is delivered to a living organism to produce a desired, usually beneficial, effect. In general, this includes therapeutic agents in all of the major therapeutic areas including, but not limited to, anti-infectives such as antibiotics and antiviral agents, analgesics and analgesic combinations, anesthetics, anorexics, antiarthritics, antiasthmatic agents, anticonvulsants, antidepressants, antidiabetic agents, antidiarrheals, antihistamines, anti-inflammatory agents, antimigraine preparations, antimotion sickness preparations, antinauseants, antineoplastics, antiparkinsonism drugs, antipruritics, antipsychotics, antipyretics, antispasmodics, including gastrointestinal and urinary, anticholinergics, sympathomimetics, xanthine derivatives, cardiovascular preparations including calcium channel blockers, beta-blockers, antiarrythmics, antihypertensives, diuretics, vasodilators, including general, coronary, peripheral and cerebral, central nervous system stimulants, cough and cold preparations, decongestants, diagnostics, hormones, hypnotics, immunosuppressives, muscle relaxants, parasympatholytics, parasympathomimetics, proteins, peptides, psychostimulants, sedatives and tranquilizers.

The invention is also useful in the controlled delivery of peptides, polypeptides, proteins and other macromolecules. These macromolecular substances typically have a molecular weight of at least about 300 daltons, and more typically a molecular weight in the range of about 300 to 40,000 daltons. Specific examples of peptides and proteins in this size range include, without limitation, LHRH, LHRH analogs such as buserelin, gonadorelin, naphrelin and leuprolide, GHRH, insulin, heparin, calcitonin, endorphin, TRH, NT-36 (chemical name: N=[[(s)-4-oxo-2-azetidinyl]carbonyl]-L-histidyl-L-prolinamide), liprecin, pituitary hormones (e.g., HGH, HMG, HCG, desmopressin acetate, etc.), follicle

-12-

- luteoides, α ANF, growth factor releasing factor (GFRF), β MSH, somatostatin, bradykinin, somatotropin, platelet-derived growth factor, asparaginase, bleomycin sulfate, chymopapain, cholecystokinin, chorionic gonadotropin,
- 5 corticotropin (ACTH), erythropoietin, epoprostenol (platelet aggregation inhibitor), glucagon, hyaluronidase, interferon, interleukin-1, interleukin-2, menotropins (urofollitropin (FSH) and LH), oxytocin, streptokinase, tissue plasminogen activator, urokinase,
- 10 vasopressin, ACTH analogs, ANP, ANP clearance inhibitors, angiotensin II antagonists, antidiuretic hormone agonists, antidiuretic hormone antagonists, bradykinin antagonists, CD4, ceredase, CSF's, enkephalins, FAB fragments, IgE peptide suppressors, IGF-1, neurotrophic
- 15 factors, growth factors, parathyroid hormone and agonists, parathyroid hormone antagonists, prostaglandin antagonists, pentigetide, protein C, protein S, renin inhibitors, thymosin alpha-1, thrombolytics, TNF, vaccines, vasopressin antagonist analogs, alpha-1
- 20 antitrypsin (recombinant).

Although the invention has been described above with respect to its preferred form, those with skill in the art will readily recognize that various modifications and changes may be made thereto without departing from

25 the spirit and scope of the claims appended hereto.

-13-

IN THE CLAIMS:

1. A method of iontophoretic drug delivery wherein there is provided at least two electrodes carrying or in contact with an ionized therapeutic agent and wherein the electrodes and agent are positioned against body tissue to form an electrical path for an iontophoretic current traveling from one electrode to the other, said method comprising the steps of:

(a) inducing a first level of iontophoretic current between said electrodes wherein the ionized therapeutic agent is delivered into the tissue at a first rate and maintaining said first level for a predetermined interval so that the agent is rapidly introduced into the tissue; and

(b) reducing said first level to a second lower level of iontophoretic current at a time when the concentration of therapeutic agent is substantially near that desired for a maintenance level, said lower level of current being sufficient to maintain said desired concentration level.

2. Apparatus for introducing an ionized therapeutic agent into the body, comprising:

at least two electrodes;

iontophoretic current generation means for:

(i) driving a first level of iontophoretic current through said electrodes and the body tissue said electrodes are attached to, said first level applied for a predetermined interval; and

(ii) driving a second, lower level of iontophoretic current through said electrodes and the associated body tissue beginning after said first interval, said first interval being timed so that the concentration of therapeutic agent in the body obtains approximately the desired concentration level during the

-14-

first interval and so that said second current level substantially maintains the desired concentration level thereafter.

3. Apparatus for introducing an uncharged therapeutic agent into the body, comprising:
at least two electrodes;
a liquid solvent containing the uncharged therapeutic agent;

iontophoretic current generation means for:

(i) driving a first level of iontophoretic current through said electrodes and the body tissue said electrodes are attached to, said first level applied for a predetermined interval; and

(ii) driving a second, lower level of iontophoretic current through said electrodes and the associated body tissue beginning after said first interval, said first interval being timed so that the concentration of therapeutic agent in the body obtains approximately the desired concentration level during the first interval and so that said second current level substantially maintains the desired concentration level thereafter.

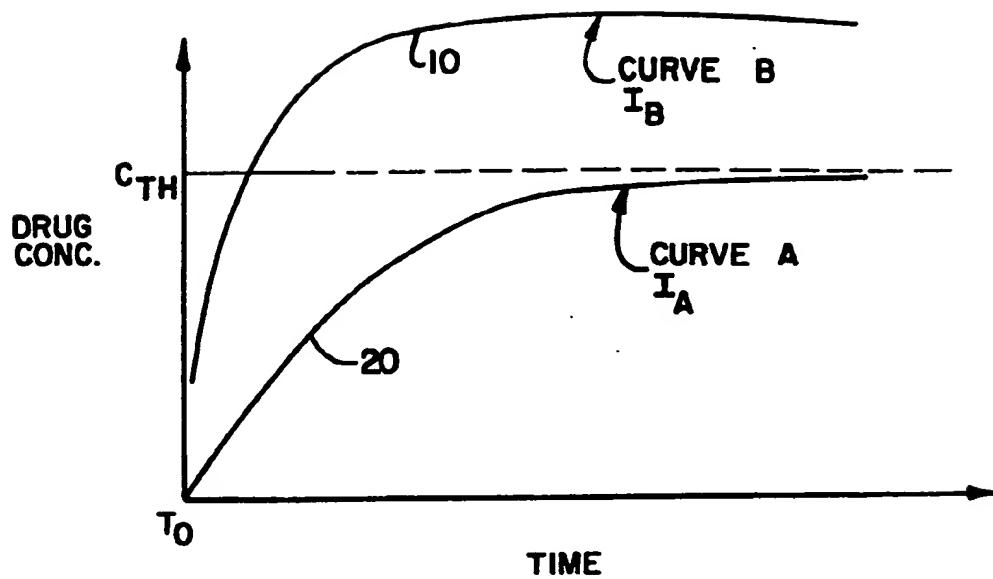
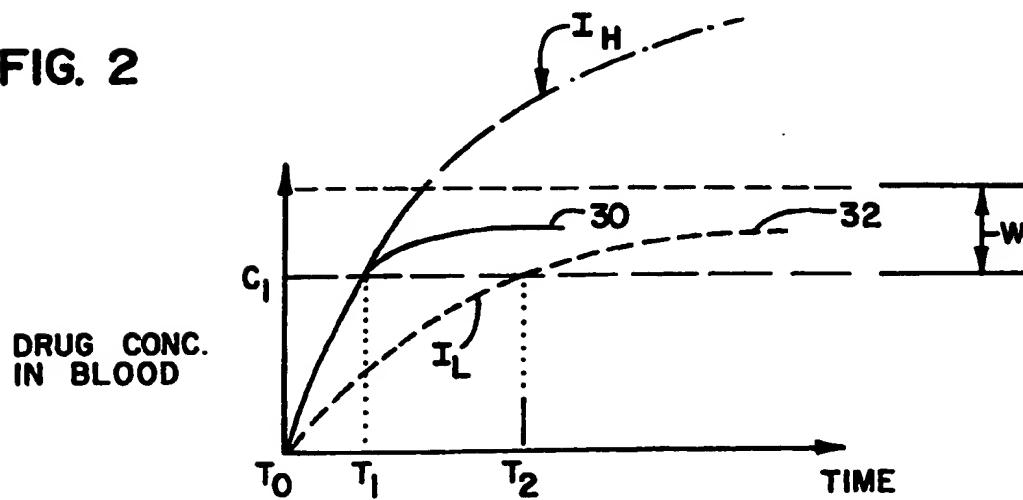
FIG. 1**FIG. 2**

FIG. 3

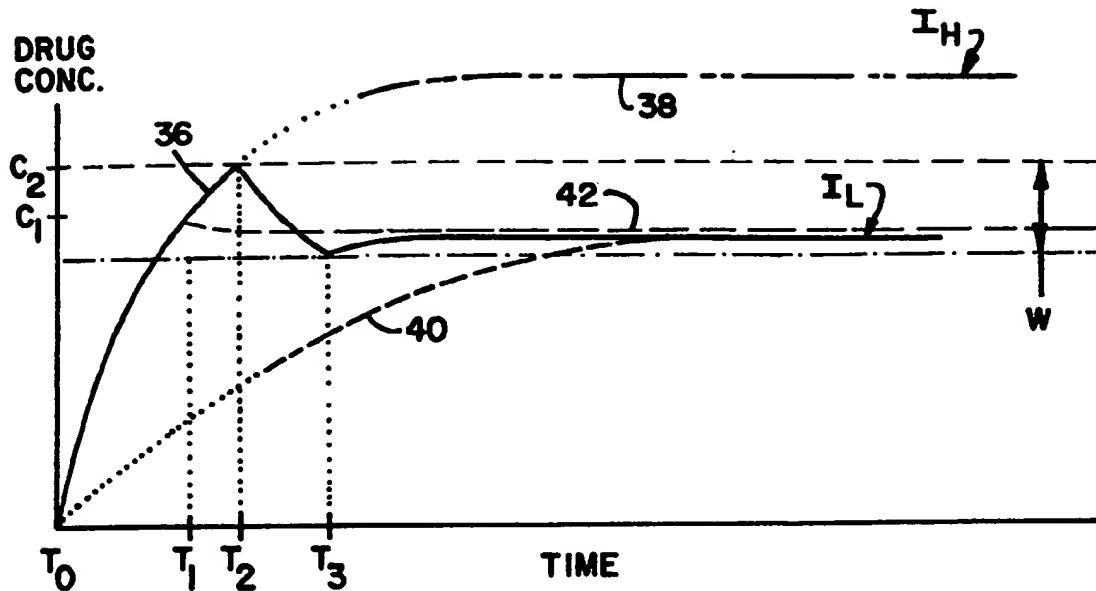
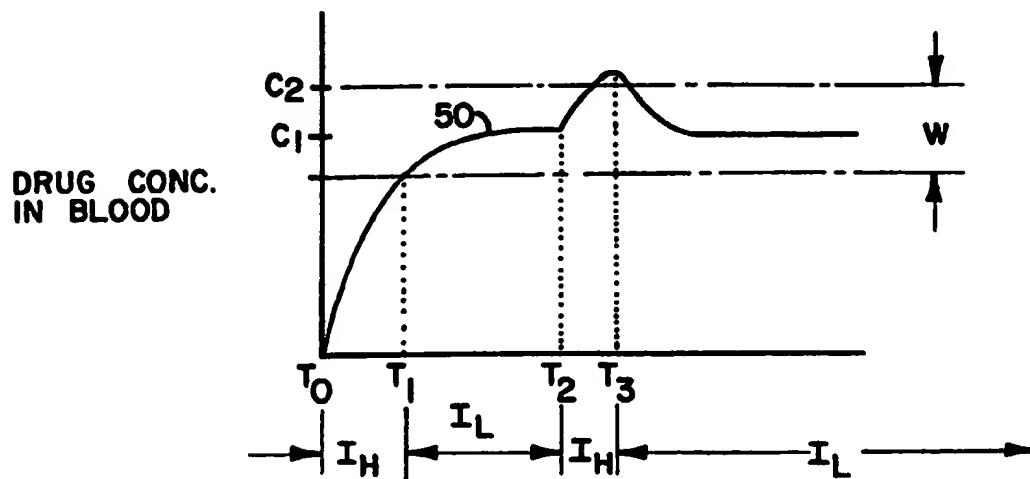


FIG. 4



3/5

FIG. 5

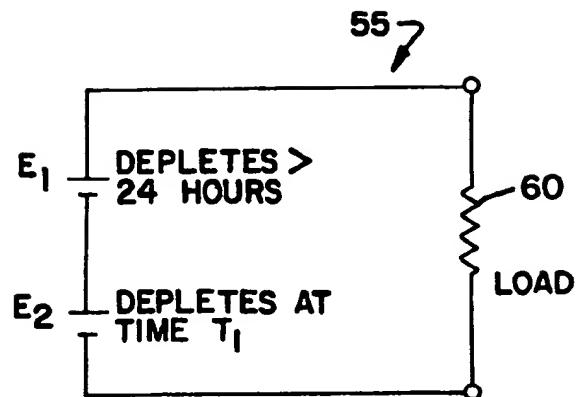


FIG. 6

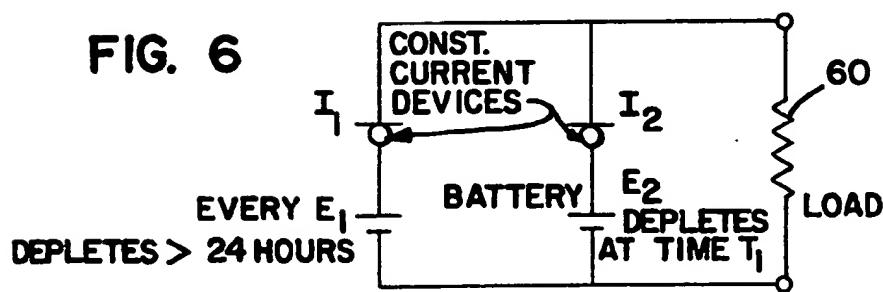
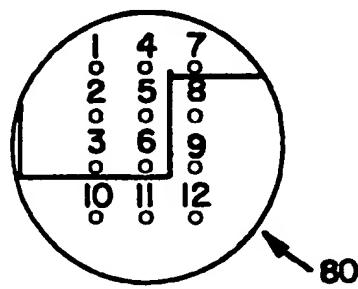


FIG. 8



4/5

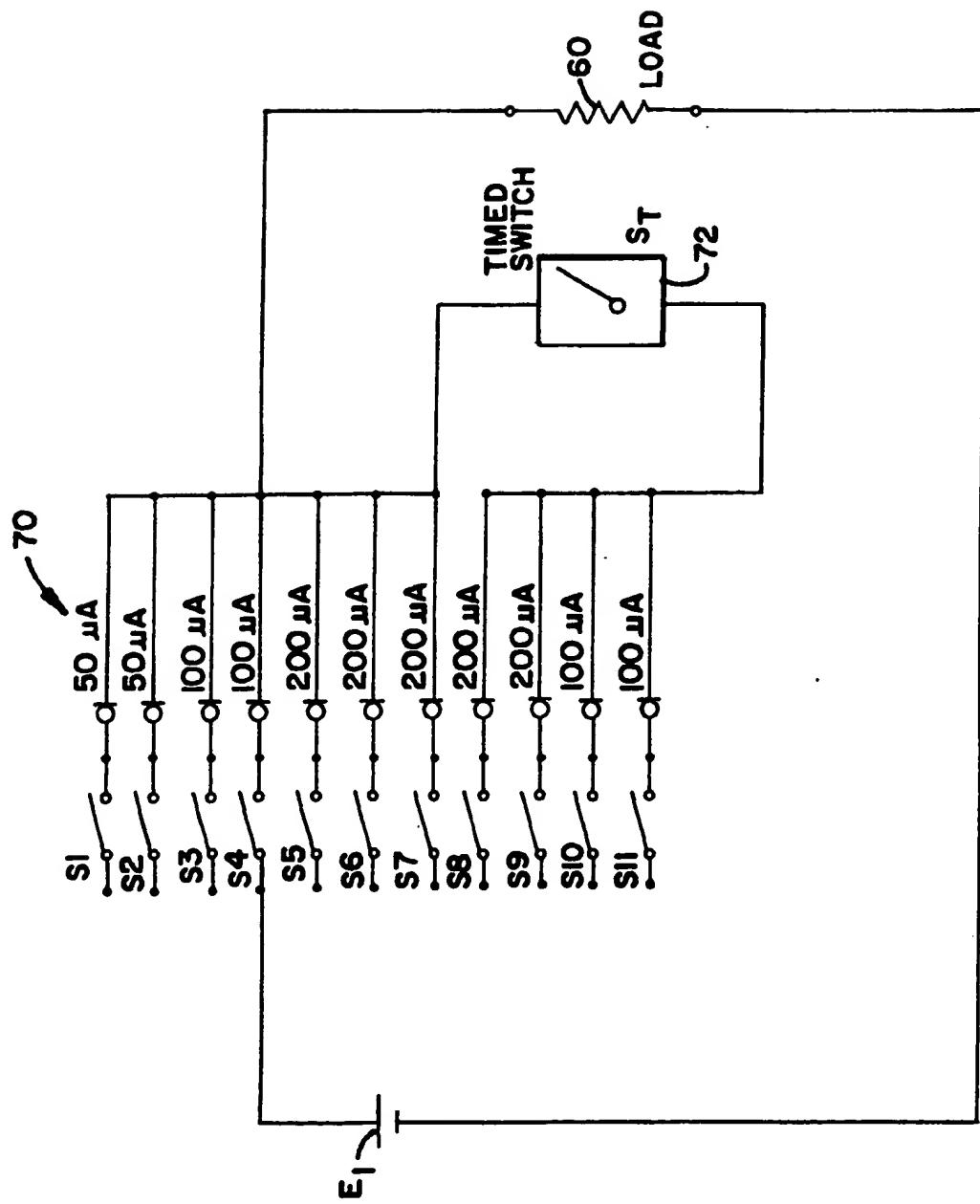


FIG. 7

FIG. 9

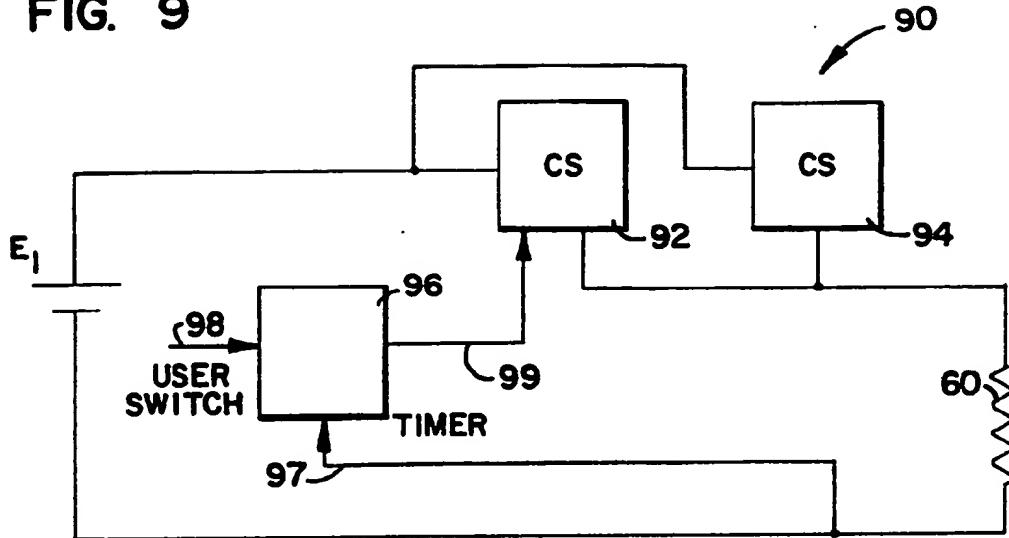
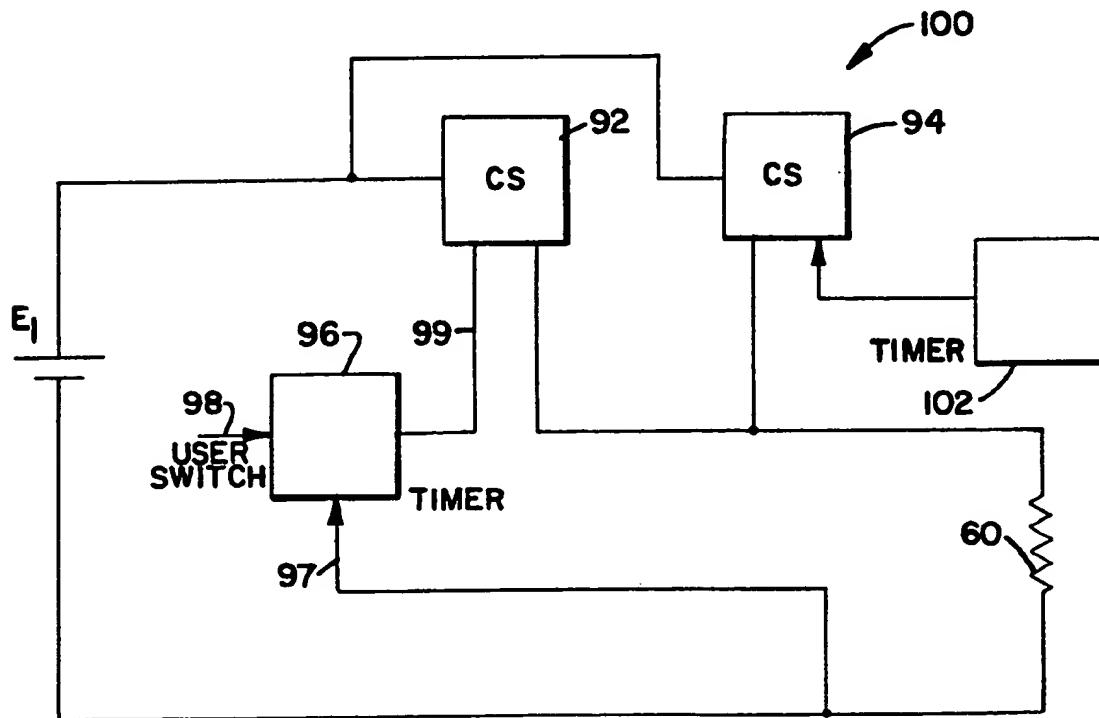


FIG. 10



INTERNATIONAL SEARCH REPORT

International Application No.

PCT/US 91/01941

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all)⁶

According to International Patent Classification (IPC) or to both National Classification and IPC

Int.Cl. 5 A61N1/30

II. FIELDS SEARCHED

Minimum Documentation Searched⁷

Classification System	Classification Symbols
Int.Cl. 5	A61N ; A61M

Documentation Searched other than Minimum Documentation
to the Extent that such Documents are Included in the Fields Searched⁸III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹

Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
X	EP,A,0277314 (R. TAPPER) 10 August 1988 see the whole document ---	1-3
Y	EP,A,0254965 (MEDTRONIC , INC) 03 February 1988 see the whole document ---	1-3
Y	EP,A,0079405 (THE COMMONWEALTH OF AUSTRALIA) 25 May 1983 see page 3, lines 20 - 37 see page 5, line 36 - page 7, line 3 see page 8, line 30 - page 9, line 23; figures 1-3 ---	1-3
A	WO,A,8607268 (D. SIBALIS) 18 December 1986 see the whole document ----	1-3

¹⁰ Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

¹¹ later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention¹² "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step¹³ "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.¹⁴ "&" document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search

Date of Mailing of this International Search Report

27 AUGUST 1991

19.09.91

International Searching Authority

Signature of Authorized Officer

EUROPEAN PATENT OFFICE

FERRIGNO A.

A. Ferrigno

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO. PCT/US 91/01941**

SA 47889

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

27/08/91

Patent document cited in search report	Publication date	Patent family member(s)		Publication date
EP-A-0277314	10-08-88	US-A-	4822334	18-04-89
		JP-A-	63214671	07-09-88
EP-A-0254965	03-02-88	US-A-	4725263	16-02-88
		AU-B-	607925	21-03-91
		AU-A-	7606287	04-02-88
		JP-A-	63040570	20-02-88
EP-A-0079405	25-05-83	AU-B-	546785	19-09-85
		AU-A-	7317481	28-01-82
		US-A-	4475901	09-10-84
WO-A-8607268	18-12-86	AU-B-	582764	13-04-89
		AU-A-	4494485	07-01-87
		EP-A, B	0225871	24-06-87
		US-A-	4808152	28-02-89